Ďate: User:

Thursday, 27/11/2008 2:23:38 PM

Julie Dawson

## **Process Sheet**

**Drawing Name** 

**Part Number** 

Material

**Due Date** 

**Drawing Number** 

**Project Number** 

**Drawing Revision** 

Customer

: CU-DAR001 Dart Helicopters Services

**Job Number** 

S.O. No. :

: 43804 : 10725 **Estimate Number** 

P.O. Number

This Issue

: 27/11/2008

: NC Prsht Rev. First Issue

: //

: MACHINED PARTS Type

: 43506

Written By Checked & Approved By

Comment

**Previous Run** 

: Est Rev:B 02.06.13 Now machined in house.

NG

: 10/12/2008

: D2652 REV A

: BUSHING

: D2652

: N/A

: A

Qty:

200 Um:

Each

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

Description: 303 Round Bar 0.500"

*-*/1.0

M303R0500

Comment: Qty.:

0.0578 f(s)/Unit Total: 11.5500 f(s)

Material:303 ss .500" Round Bar

(M303R0500)

2.0



Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652

FOLIO REV: AA DWG REV: A

3.0

Comment: INSPECT

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

PACKAGING RESOURCE #1



5.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

Dart Aerospa	ce Ltd
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	. Johann									
W/O:			WO	RK ORDER CHANG	GES					
DATE STEP		PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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										¥
		PAR #:	Fault Categ	ory:	NCI	R: Yes	No DQ	A:	_ Date: _	
		esolution:	Disposition:			QA: N/C Closed:			Date:	
NCR:	,		WORK ORDE	R NON-CONFORM	IANCE	(NCF	₹)			
DATE	STEP	Description of NC			ction B		Verific	cation	Approval	Approval
DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign 8 Date	k Secti	on C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

Date: User: Thursday, 27/11/2008 2:23:38 PM

Julie Dawson

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: BUSHING** 

Job Number: 43804

Part Number: D2652

Job Number:



Seq. #:

**Machine Or Operation:** 

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:			WO	RK ORDER CHANGI	ES			
DATE	STEP	PRO	PROCEDURE CHANGE			Date Q	ty Approval Chief Eng / Prod Mgr	Approval QC Inspector
-								
				÷				
		PAR #:	Fault Cate	gory:	NCR: Yes	No DQA: _	Date: _	
		esolution:	ution: Disposition:			QA: N/C Closed:		
NCR:		W	ORK ORDE	R NON-CONFORMA	NCE (NCF	R)		
		Description of NC	Corrective Action Section			Verification	on Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		QC Inspector
					7			
		-						
I		<u>1</u>						

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order: 43804	
Description: Bushing	Part Number: D2652	
Inspection Dwg: D2652 Rev: A	Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
---	---------------	--	-----------

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	,600				
0.060	+/-0.005	6060				
Ø0.305	-0.002/+0.000	03045				
Ø0.191	+0.005/-0.000	0191				
Ø0.500	+/-0.010	v 498				
0.030 x 20°	+/-0.010	030 x 20°				
R0.010	+0.010/-0.000	:010				
	¥.					
						11

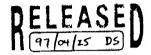
Measured by:		Audited by:	Prototype Approval:	N/A
Date:	oલા(30	Date: 68/12/0 (	Date:	

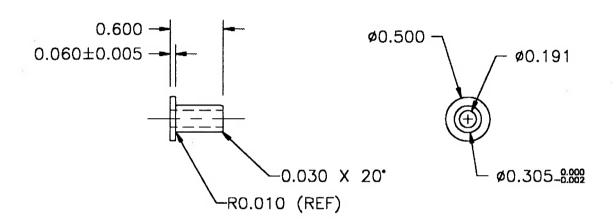
Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	· 74





	DESIGN	DRAWN BY	DART AEROSP FAIRCHILD INTERNA	ACE USA, INC.
	CHECKED	APPROVED	DRAWING NO.	REV. A
	BW	10/108	D2652	SHEET 1 OF 1
-	DATE		TITLE	SCALE
	97:03:25		BUSHING	1:1





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NATEPOOPY

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